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## **POLICY NOTIFICATION**

### **< Blowoff piping between valves and blowoff tanks >**

**This Policy Notice is being issued to clarify jurisdictional requirements regarding the blowoff pipe and fitting thicknesses for high pressure boilers operating over 100psi, between the required blowoff valve(s) and the blowdown tank or separator.**

- **ASME B31.1 states that for boilers over 100psi that are equipped with a blowoff separator or tank, the pipe and fittings between the required boiler blowoff valve(s) and the blowoff separator/tank must be Schedule 80 pipe and fittings (or equivalent thickness).**
- **Enforcement of these requirements will commence as of the date of this notice.**
- **Enforcement of these requirements will apply to any first inspections conducted by a State inspector, or to any piping or fittings subject to this notice that are currently in service and are to be repaired or replaced.**

**Don Kinney  
Chief Inspector**